

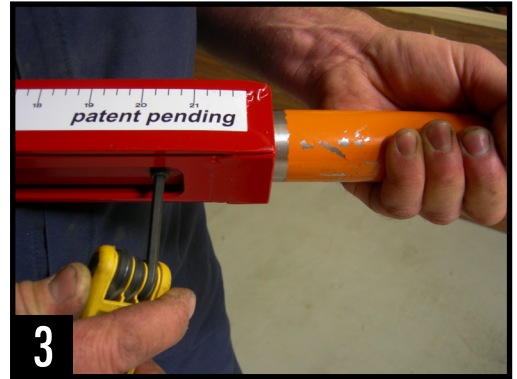
Instructions



1 Before installing hydraulic ram, remove "Wedge Bar", clean and lubricate wedge surfaces with grease and clean "Rail Body".



2 Install 1 1/2 "-16 thread 4 ton hydraulic ram maximum 5" travel into The Rail Saver "Threaded Receiver".



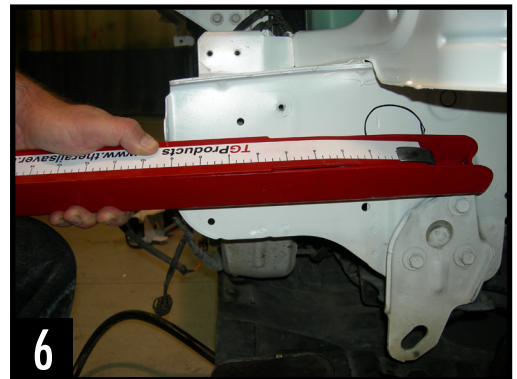
3 Reinstall lubricated "Wedge Bar" into Rail Saver "Body", tighten set screw snug, do not over tighten.



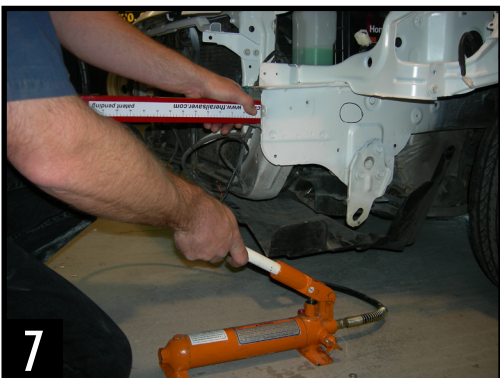
4 Place "Power Concentrator" in desired position for use.



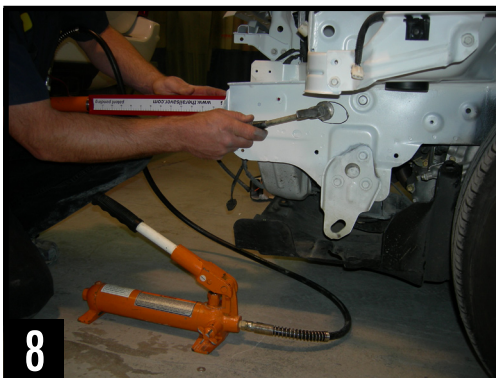
5 Determine if shims are necessary to avoid obstructions. The "Rail Body" should lie flat on against frame rail side opposite damage to be repaired. Use wood or metal shims to achieve results needed.



6 Determine depth of damage using the target at the end of the tape measure on The Rail Saver. Mark with thumb or dry erase marker.



7 Insert into damaged frame rail to marked depth, actuate hand pump to needed expansion, hammer and level "High" areas.



8 To release, open valve, if wedges do not disengage tap on frame rail in wedge area to release.



9 "IMPORTANT"!!! To remove hydraulic ram from The Rail Saver, loosen set screw on "Wedge Bar" and slide bar forward or remove completely. Failure to do so could result in dislodging the ram piston return spring.